

NB/NPS	Wall (Schedule)	DN	Outside Diameter (mm)	Wall (mm)	Inside Diameter (mm)	SEAMLESS			WELDED	
						316L	304, 304L	321, 321H	316L	304, 304L
1/8 NB	Sch.10s	6	10.3	1.24	7.82	•				
1/8 NB	Sch.40s	6	10.3	1.73	6.84	•				
1/8 NB	Sch.80s	6	10.3	2.41	5.48	•				
1/4 NB	Sch.10s	8	13.7	1.65	10.4	•	•	•		
1/4 NB	Sch.40s	8	13.7	2.24	9.22	•	•			
1/4 NB	Sch.80s	8	13.7	3.02	7.66	•				
3/8 NB	Sch.10s	10	17.1	1.65	13.8	•	•			
3/8 NB	Sch.40s	10	17.1	2.31	12.48	•	•			
3/8 NB	Sch.80s	10	17.1	3.2	10.7	•	•			
1/2 NB	Sch.10s	15	21.3	2.11	17.08	•	•	•	•	•
1/2 NB	Sch.40s	15	21.3	2.77	15.76	•	•		•	•
1/2 NB	Sch.80s	15	21.3	3.73	13.84	•	•	•		
1/2 NB	Sch.160	15	21.3	4.78	11.74	•				
3/4 NB	Sch.10s	20	26.7	2.11	22.48	•	•	•	•	•
3/4 NB	Sch.40s	20	26.7	2.87	20.96	•	•		•	•
3/4 NB	Sch.80s	20	26.7	3.91	18.88	•	•			
3/4 NB	Sch.160	20	26.7	5.56	15.58	•				
1 NB	Sch.10s	25	33.4	2.77	27.86	•	•	•	•	•
1 NB	Sch.40s	25	33.4	3.38	26.64	•	•		•	•
1 NB	Sch.80s	25	33.4	4.55	24.3	•	•			
1 NB	Sch.160	25	33.4	6.35	20.7	•				
1 1/4 NB	Sch.10s	32	42.2	2.77	36.66	•	•	•	•	•
1 1/4 NB	Sch.40s	32	42.2	3.56	35.08	•	•	•	•	•
1 1/4 NB	Sch.80s	32	42.2	4.85	32.5	•	•	•		
1 1/4 NB	Sch.160	32	42.2	6.35	29.5	•	•			
1 1/2 NB	Sch.10s	40	48.3	2.77	42.76	•	•	•	•	•
1 1/2 NB	Sch.40s	40	48.3	3.68	40.94	•	•	•	•	•
1 1/2 NB	Sch.80s	40	48.3	5.08	38.14	•	•			
1 1/2 NB	Sch.160	40	48.3	7.14	34.02	•				
2 NB	Sch.10s	50	60.3	2.77	54.76	•	•		•	•
2 NB	Sch.40s	50	60.3	3.91	52.48	•	•		•	•
2 NB	Sch.80s	50	60.3	5.54	49.22	•	•			
2 NB	Sch.160	50	60.3	8.74	42.82	•				
2 1/2 NB	Sch.10s	65	73	3.05	66.9	•	•		•	•
2 1/2 NB	Sch.40s	65	73	5.16	62.68	•	•		•	•
2 1/2 NB	Sch.80s	65	73	7.01	58.98	•				
3 NB	Sch.10s	80	88.9	3.05	82.8	•	•	•	•	•
3 NB	Sch.40s	80	88.9	5.49	77.92	•	•		•	•
3 NB	Sch.80s	80	88.9	7.62	73.66	•				
3 1/2 NB	Sch.10s	90	101.6	3.05	95.5				•	•
3 1/2 NB	Sch.40s	90	101.6	5.74	90.12				•	•
4 NB	Sch.10s	100	114.3	3.02	108.26	•	•		•	•
4 NB	Sch.40s	100	114.3	6.02	102.26	•			•	•
4 NB	Sch.80s	100	114.3	8.56	97.18	•		•		
5 NB	Sch.10s	125	141.3	3.4	134.5	•				
5 NB	Sch.40s	125	141.3	6.55	128.2	•				
5 NB	Sch.80s	125	141.3	9.53	122.24	•				
6 NB	Sch.10s	150	168.3	3.4	161.5	•	•			
6 NB	Sch.40s	150	168.3	7.11	154.08	•				
6 NB	Sch.80s	150	168.3	10.97	146.36	•	•			
8 NB	Sch.10s	200	219.1	3.76	211.58	•				
8 NB	Sch.40s	200	219.1	8.18	202.74	•				
8 NB	Sch.80s	200	219.1	12.7	193.7	•				
10 NB	Sch.10s	250	273	4.19	264.62				•	•
10 NB	Sch.40s	250	273	9.27	254.46				•	•
12 NB	Sch.10s	300	323.8	4.57	314.66				•	•
12 NB	Sch.40s	300	323.8	9.53	304.74				•	•

The pipes are manufactured and certified in accordance with the latest versions of each of the following specifications:

ASTM A312 | ASME SA312 | NACE MR0175 | NACE MR0103 | PED 2014/68/EU

Our stainless steel pipe are in solution annealed and pickled condition and lengths are 6000-6100mm